



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

**RBEA62310-01**  
**Job Sheet 171162**



Part No: RBEA62310-01

Job Qty: 6 ea

Part Name: Top Weldment



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/29/18

Job Tracking No:

Due Date: 2/9/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBEA62310 Rev 1A IPP Rev A 18.01.17 New issue DP Verify DD

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off              |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|-----------------------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |                       |
| 100   | Start up Operation | 6 Ea  |            | 2/8/18   | 0.00      | 0.00    | Start Up Large Fab-7  |           | <i>EL</i>             |
| 110   | Large Fab          | 6 pcs |            | 2/8/18   | 0.00      | 6.00    | Large Fab 3           |           | <i>EL</i>             |
| 120   | QC                 | 6 pcs |            | 2/8/18   | 0.00      | 0.00    | QC9                   |           | <i>BD</i>             |
| 130   | Powdercoat         | 6 pcs |            | 2/9/18   | 0.00      | 0.60    | Powdercoat13          |           | <i>BL 18-3-28</i>     |
| 140   | QC                 | 6 pcs |            | 2/9/18   | 0.00      | 0.00    | QC3                   |           | <i>11 MAR 28 2018</i> |
| 150   | Packaging          | 6 pcs |            | 2/9/18   | 0.00      | 0.00    | Packaging3            |           | <i>9-89</i>           |
| 160   | QC21-SA            | 6 Ea  |            | 2/9/18   | 0.00      | 0.00    | QC21                  |           | <i>DAS 21 9-89</i>    |

Part Op 110 - Weld as per DWG

Descriptions: 130 - Mask threads before painting

*M 138677. START: 8:30 OUT: 3:30 FINISH: 9:00*

### Job BOM

| Part / Item  | Component Name | Quantity    | Operation              | Container |
|--------------|----------------|-------------|------------------------|-----------|
| RBEA62310-03 | Top Plate      | 6 Ea (1 ea) | 100-Start up Operation |           |
| RBEA62310-05 | RH All Thread  | 6 Ea (1 ea) | 100-Start up Operation |           |

*98750A017*

### Job Allocations

| Operation              | Component Part | Required | Inventory | Allocated |
|------------------------|----------------|----------|-----------|-----------|
| 100-Start up Operation | RBEA62310-03   | 6        | 0         | 0         |
|                        | RBEA62310-05   | 6        | 0         | 0         |

### Part Specifications

Specifications could not be found.

Plex 1/29/18 3:44 PM Dart.lajeunesse.marie

*PM 328*



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Container No: S052081



Part: RBEA62310-01

Job No: 171162

Serial No/Batch: S052081

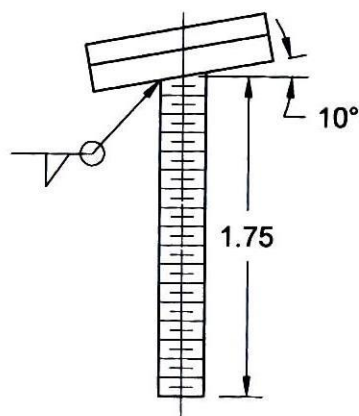
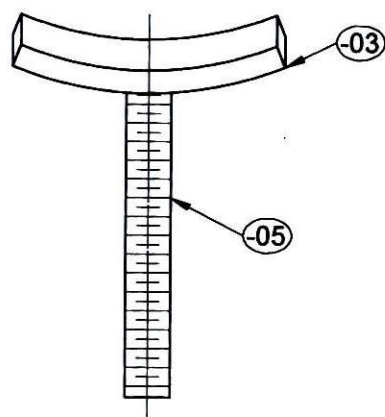
Revision: 1A

Inspector:

Date: 03/16/18

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| REVISIONS |             |      |         |
|-----------|-------------|------|---------|
| REV       | DESCRIPTION | DATE | INITIAL |
| ---       | ---         | ---  | ---     |



(-01)  
TOP  
WELDMENT

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 171162 MJS  
1801-29

NOTES:  
1. MASK THREADS BEFORE PAINTING.

|                                                                                                                             |                                                                                                                                                |
|-----------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>RED BARN MACHINE</b>                                                                                                     |                                                                                                                                                |
| TITLE<br>AS350/355 ENGINE STRUT                                                                                             |                                                                                                                                                |
| DWG NO.<br>RBEA62310-01                                                                                                     | REV<br>1A                                                                                                                                      |
| UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES<br>TOLERANCES ON:<br>DECIMALS .XXX ± .005<br>XX ± .01<br>X ± .1      | METRIC REF.<br>.XXmm ± .1mm<br>FRACTIONS ± 1/32<br>ANGLES ± 5°                                                                                 |
| UNLESS OTHERWISE SPECIFIED<br>1. BREAK ALL SHARP EDGES<br>.015 x 45° PR .015 R<br>2. DIMENSIONAL LIMITS APPLY AFTER PLATING | DRAWN BY: PERRITT<br>APPROVED: <i>D. Wed</i><br>HEAT TREAT<br>FINISH PRIME & PAINT YELLOW<br>SPEC<br>USED ON MODEL<br>EUROCOPTER AS350 & AS355 |
| SCALE NTS                                                                                                                   | DATE 3-10-10 SHEET 2 of 7                                                                                                                      |